



ASSEMBLY INSTRUCTIONS



ABOVE-GROUND POOL SERIES PROMO

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ATTENTION: READ THESE INSTRUCTIONS CAREFULLY BEFORE ASSEMBLING YOUR SWIMMING POOL. THESE SAFETY INSTRUCTIONS MUST ALWAYS BE FOLLOWED BY ALL POOL USERS. KEEP THESE INSTRUCTIONS FOR FUTURE CONSULTATION. REMEMBER THAT CHILDREN'S SAFETY DEPENDS ON YOU! HIGHER RISK TO CHILDREN UNDER 5 YEARS OF AGE. BEWARE THAT IF INSTRUCTIONS ARE NOT FOLLOWED THIS MAY CAUSE AN ACCIDENT AND/OR INJURY, ESPECIALLY TO CHILDREN!

SAFETY GUIDELINES



- Do not install the swimming pool on balconies, terraces, roofs, areas prone to flooding or surfaces that are not completely safe.



- It is important to place the swimming pool near a drain to prevent possible flooding. Remember that the pool is a large water tank. If it is placed unevenly, pressure might cause its wall to collapse which would release a high quantity of water and cause considerable damage to property or injury to any person/s nearby.



- This swimming pool is designed for private use only and not for commercial purposes.

- To avoid the risk of drowning or injury always supervise young children.



- Do not attach toboggans or springboards to the pool.

- Do not dive or jump headlong into the swimming pool from a ladder, a ledge or anywhere else.

- Do not lean, sit or walk along the edge, it has not been designed for this.



- Do not use the swimming pool if you have consumed alcohol, drugs or medication.

- Do not use shoes made of metal or sharp parts.



- Do not place tables, chairs or other objects near the swimming pool. They might give children easy access to the swimming pool and cause injuries or drowning.



- Do not cut holes in the wall of the swimming pool in order to install lights or anything else that could cause

- serious injury, electrocution or property damage. Failure to observe this advice may result in damage to the wall.



- Never use the swimming pool at night or with low visibility.

- The swimming pool's water must be kept clean so that the bottom is always visible.

SAFETY TIPS (STANDARD REGULATION)



Monitor and act

- Close and constant supervision of children is a must.

- Designate one supervisor for safety and strengthen supervision when there are more people in the pool.

- Give lifesavers to people who cannot swim.



- Teach your children to swim as soon as possible.

- Wet neck, arms and legs before entering the water.

- Learn First Aid, especially First Aid for children.

- Forbid dipping and jumping into the swimming pool in the presence of children, as well as running and rough games near the swimming pool.

- Do not authorise access to the swimming pool without lifesaver armbands or vests for children who cannot swim well or are alone in the water.

- Do not leave toys near and/or in the swimming pool without monitoring.

- Always keep the water clean and unpolluted.

- Place water treatment products out of reach of children.

Prevent

Some equipment may help with personal safety, however it should not replace adult supervision.

Place:

- a fence around the pool whose gate is always closed;

- an accessible phone near the swimming pool;

- a rubber ring and a pole near the swimming pool;

- a manual or automatic protection cover properly installed and set and,

- an electrical device to detect falls or someone walking towards the swimming pool.

In case of accident

- Take the child out of the water immediately.

- Find help as quickly as possible and follow the instructions given.

- Replace wet clothing with dry clothing.

- Memorise the emergency phone numbers such as firefighters, Red Cross, Civil Defence, ambulance, medical centre, etc. and place them near the swimming pool.

Attention: Filtering of water follows the installation standard NF C 15-100 which states that all electrical devices located within less than 3.50 m. from the swimming pool and which are freely accessible must be powered with low voltage, 12 volts. Any device powered with 220 V must be located at least at 3.50 m. from the edge of the pool.

SAVE THESE INSTRUCTIONS FOR FUTURE REFERENCE

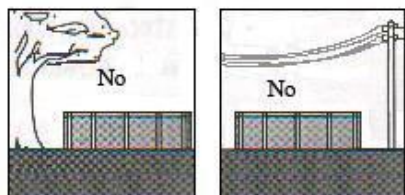
If you have any questions on installation, please get in touch with: s.tecnico@torrenteindustrial.com

ADVICE FOR THE CORRECT INSTALLATION OF THE SWIMMING POOL

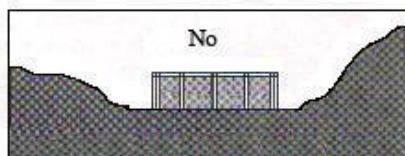
1. Take your time and read the instructions carefully before installation. Follow them.
2. This pool must be installed outdoors on a firm, hard-wearing and levelled floor. (Read Warranty).
3. This set has been conceived and designed to make installation easy. The final result will depend on the care and attention given to the installation. If these instructions are followed, the swimming pool will be preserved in good condition for a long time.
4. Check your local regulations and make sure to have a building licence, if necessary. Check the electrical and local building regulations regarding the installation of above-ground pools.
5. Remember that your pool is like a large water tank. If the pool is filled above the safety limits, the pressure can collapse the wall, releasing a large amount of water and causing considerable damage to property or to any person/s nearby.
6. This type of pool contains a large amount of water, therefore its weight is considerable. Take all possible safety measures to prevent accidents. To calculate the approximate weight of your pool and its water capacity, take into account that one litre is equivalent to one kilo.
7. Classify the components of the pool and make sure that you have the required tools before beginning installation.
8. Two adults are required in order to install the pool properly.
9. Installation time between two people is about 4 to 5 hours depending on the model.

DETERMINING THE LOCATION OF THE SWIMMING POOL

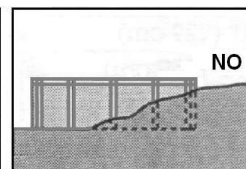
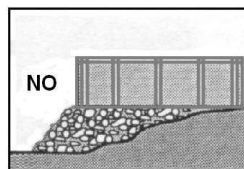
Never install the pool below ground level. If you do not have a large or flat enough surface area for your pool, then choose a place where you have to dig as little as possible. To flatten the chosen area, it will be necessary to remove the higher surface area in order to level it with the lowest level and not the other way round.



Install your pool in a sunny area at least 6 metres away from any electrical power point.

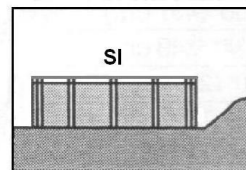


Do not install the pool underneath electrical wires and make sure before you start digging that there are no underground electrical or phone cables or gas pipes.



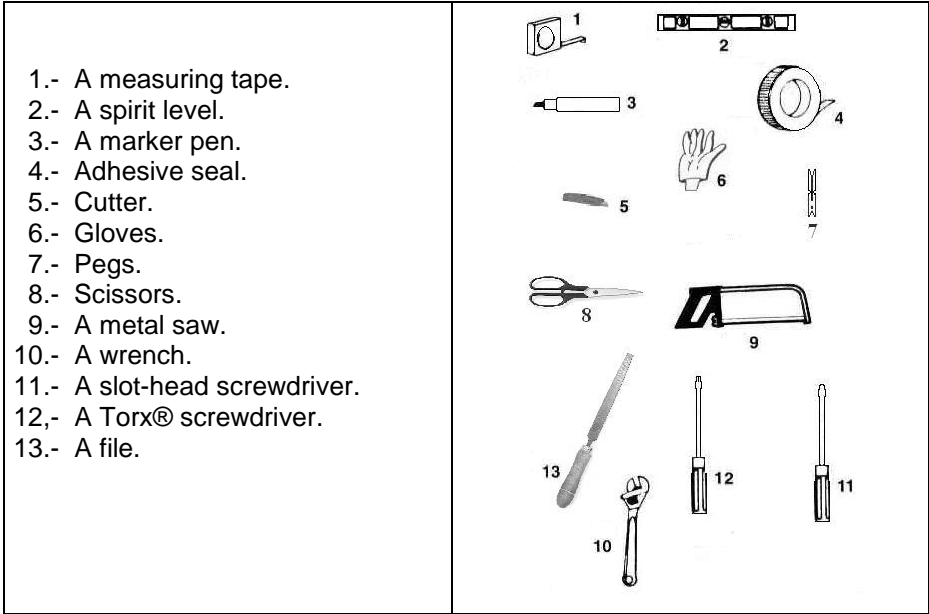
Do not install the pool under trees since branches, falling leaves and resin can be a constant problem regarding water maintenance. The further away from trees, the better for your pool.

Avoid installing your pool in areas prone to flooding or on soil recently treated with chemicals.



Important: Choose carefully the location of your pool. Make sure that the distance to other adjoining facilities (houses, fences, etc.) is appropriate. Make sure the ground is levelled. Contact the competent authorities in order to receive information related to the installation of a swimming pool in your home.

TOOLS (Not included)



LIST OF COMPONENTS

	Ø 350x90	Ø 400x90	Ø 450x90
L	1	1	1
CH	1	1	1
TO	23	23	23
AR	23	23	23
TU	23	23	23
BU	23	23	23
PL	11	13	14
PSI	26	30	34
TE	52	60	68
VR	2	2	2

PREPARING THE AREA BEFORE INSTALLATION

Do not install the swimming pool on a windy day. It is extremely difficult to keep the swimming pool wall upright and it would probably fall, resulting in injuries.

Always place a protective sheet under the liner in order to avoid wear and tear caused by rubbing against the ground and the weight of the water.

It is possible to level the ground in two ways:

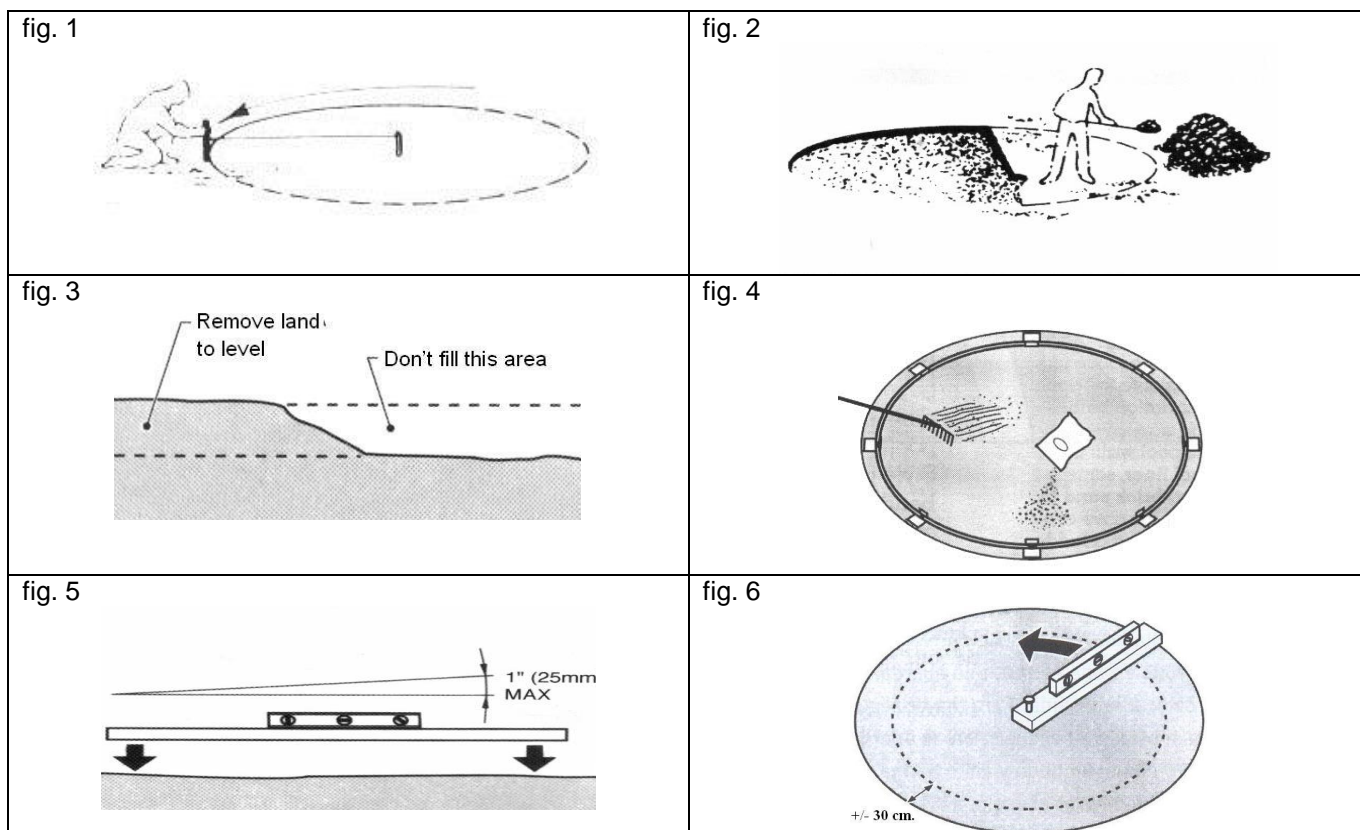
- First option – Prepare a concrete platform. The platform should have the same size as the pool diameter plus 30 cm.

- Second option – Drive a stake into the ground in the centre of the area where you want your pool. Tie a string equal in length to the radius of the swimming pool and draw a circle (fig. 1).

Level the ground in the chosen area. The entire area of the swimming pool must be levelled and free of stones and twigs. Locate the lowest point within the circle. Using a levelling tool and a straight wooden board, level the surface down to the level of the lowest point. Do not fill in the holes; dig out higher areas (fig. 2, 3 and 4). Fill in with a fine layer of sifted sand over the levelled surface and level the area again.

Concrete stones may be placed at the base of each vertical column of your pool. This is optional, but makes a better foundation for the pool wall. You will need one patio stone of 30 cm. per each plate base.

We recommend the use of a ground cover to build the swimming pool.



PLACEMENT OF THE LOWER PROFILES (PSI) AND THE STEEL WALL (CH)

We recommend at least two people to install the pool as well as to carry out the installation in a sunny day without wind.



Important: Wear gloves during the assembly in order to avoid injuries with the metal edges.

a) Place the lower profiles (PSI) on the marked circle (fig. 7A, 7B), except for the last section, joining them with the connecting tubes (TU) that will be inserted in 2, in each profile. Please, check that the profiles are horizontally levelled.

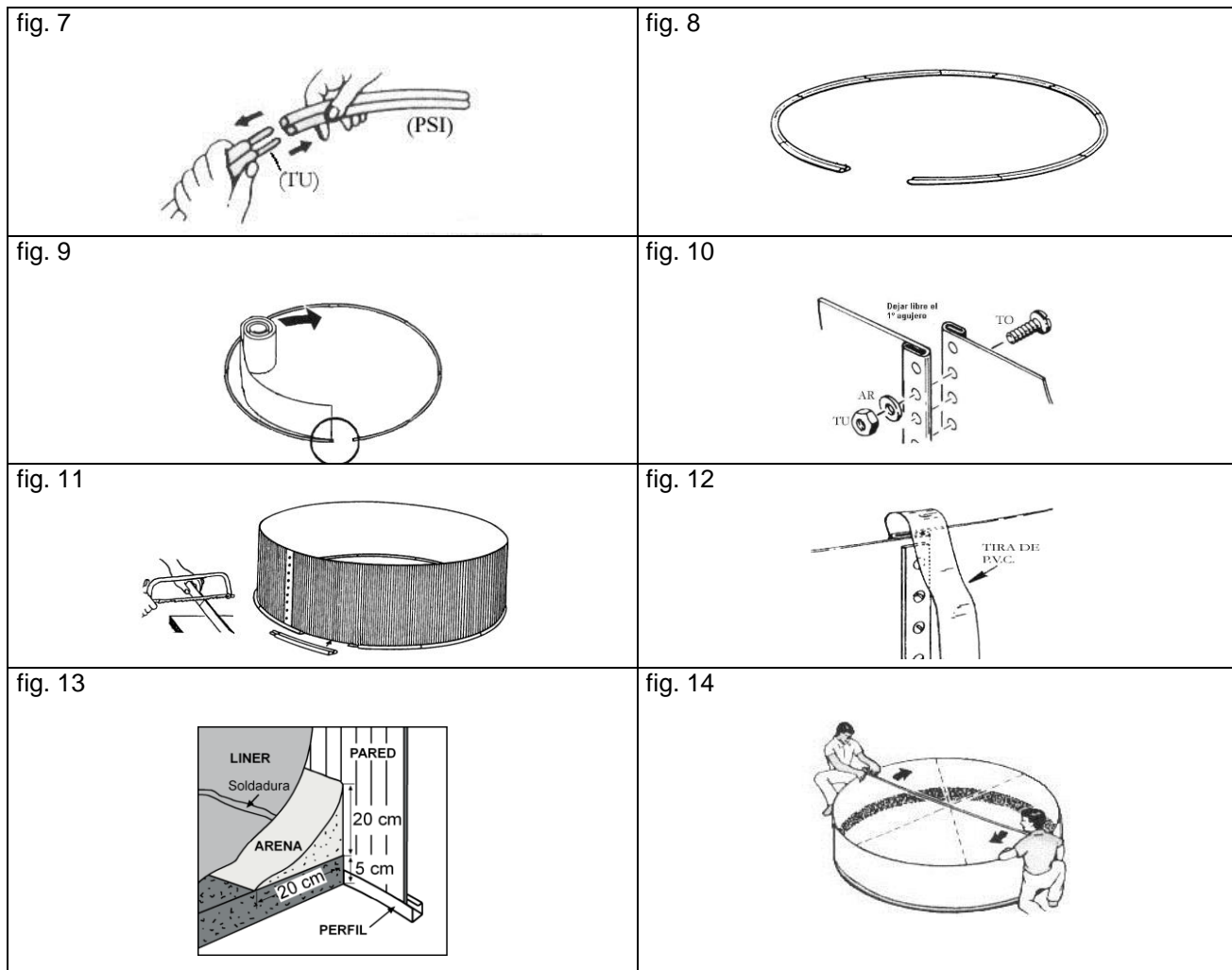
b) Place the steel wall (CH) vertically on a cardboard. This will help you to unroll it easily and will stop it from being scratched or damaged (possible cause of rust or oxidation).

c) Before unrolling it completely, you have to top up the wall in the profiles and complete the circle in a clockwise direction (fig. 8).

d) Complete the circle with the wall and close it with the screws (TO), rings (AR) and nuts (TU), checking that the screw heads (TO) are on the inner side of the pool and the rings and the nuts are on the outer side of the pool (fig.9).

e) Once the wall has been joined together with the screws, CHECK THAT ALL THE PROFILES ARE WELL ASSEMBLED AND CUT AWAY ANY EXCESS SO THAT EVERYTHING FITS PERFECTLY. Put a profile close to the gap and mark it with a marker pen, cut away the excess and clean the edges. Lift the wall and place the cut profile and the union tubes (TU), (fig. 10).

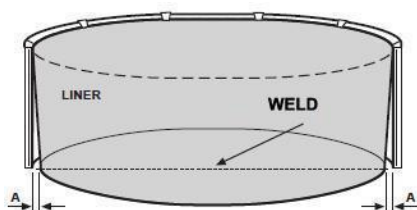
f) Cover the screw heads with the PVC band (inside of the pool) to protect the liner from contact which may cause the liner to tear (fig. 11).



Important: Place clean sand (no stones or foreign objects), creating a triangular wedge of approximately 20 cm. base x 20 cm. height. Failure to put this sand wedge voids the warranty. This will avoid water pressure from damaging or sliding the liner below the steel wall, ensuring that everything is evenly distributed (fig. 12). Before installing the liner, it is advisable to put a floor cover (plastic, blanket, etc.) between the sand and liner for additional protection.

g) Before placing the upper profiles and the liner, make sure that the circle of the pool is perfectly done, check with a metric tape if necessary (fig. 14).

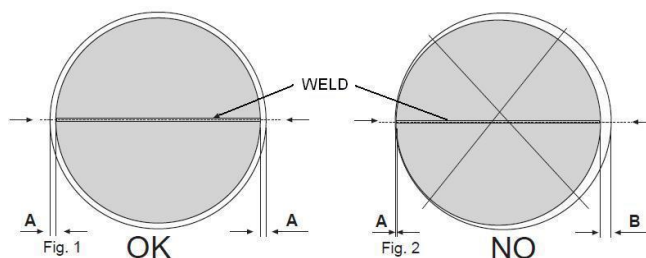
INSTALLATION OF THE LINER



pool.

2- The distance from the liner to the steel wall must be the same in the two curves (AA, fig. 1) so that it can adjust the liner wall equally in the two curves.

For a correct installation, the liner must be perfectly centred taking as reference the base of the pool and have the least possible creases.
1- The welding centre line that appears at the base of the liner must be completely centred (Fig. 1) by matching the ends of the welded metal plates that connect the lower guides of the



INSTALLATION OF THE POOL LINER (L)

The liner is the most important and delicate part of the swimming pool. Do not use knives or any sharp objects to open the swimming pool package. Carefully separate the liner from the rest of the components and keep it in a safe place to avoid undesired punctures, tears or any other damage that could be caused by tools or the metal components. Never walk on the liner with your shoes on.

Install the liner on a sunny day, a minimum of 20 °C, so that it can be easily unfolded during installation. It is made of a highly flexible vinyl material. A minimum of two people are required to install the liner properly.

a) Place the liner (L) at the centre of the swimming pool and unfold it towards the edge. Place the rough side on the outside. The welded part that joins the base of the liner with the edge must match perfectly the lower sections and the wall around the inside perimeter at the bottom of the swimming pool. (fig. 15).

b) Locate the side welding (SL) so that it is perfectly right and perpendicular on the ground. This will help you to place the liner without creases. Pull all the excess of the liner delicately. Do not pull too hard. The liner must be centred, well extended and without wrinkles (fig. 16).

Remove the wrinkles by pulling smoothly outwards and adjust the liner. Flatten the pool liner with your hands. Start filling the pool with water, but only up to 2 cm. Make sure that the pool wall is straight. If the level is off by more than 25 mm across the diameter of the pool, empty the pool, take the wall apart and level the foundation again.

IMPORTANT: CHECK that the water is evenly distributed. If there are any puddles, this means that the ground has a depression. If the water accumulates on one side, this means that the area is uneven. In that case, the pool must be emptied and dismantled completely and the installation must begin again so that the ground can be levelled.

c) Fill the pool with approximately 20 cm. of water and smooth out all the creases and tighten the liner to the wall. **DO NOT FILL UP THE POOL YET.**

fig. 15

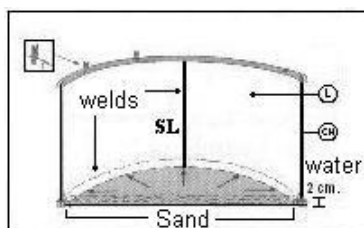
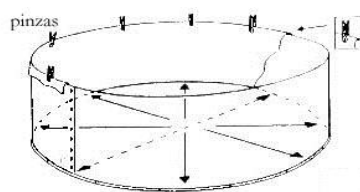


fig. 16



PLACEMENT OF THE TOP PROFILES (PL + PSI)

a) Place the liner's protector (PL) around the pool, removing the pegs. When you have all the perimeter assembled, cut the excess of PL to make it fit perfectly (fig. 17)

Important: If your pool includes the decorated band, place it as per its own manual before installing the upper profiles (PBS).

fig. 17

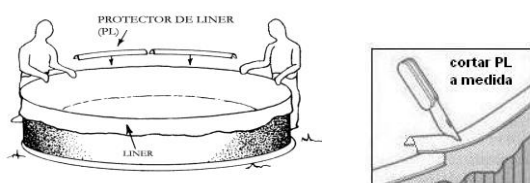


fig. 18



fig. 19

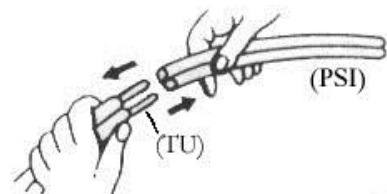
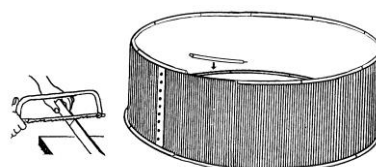


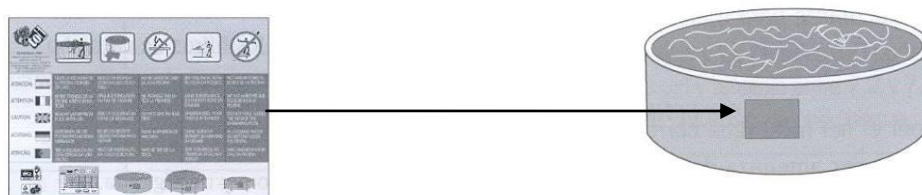
fig. 20



b) Place the upper profiles (PSI) on the liner's protector (PL) by pulling it taut in order to fix it correctly (fig. 18) around the pool. Join them with the union tubes (TU) (fig. 19), two in each profile, except for the last section. **BEFORE CUTTING THE CLOSING PROFILE, MAKE SURE THAT ALL THE OTHER PROFILES ARE CLOSE TO EACH OTHER. IN ORDER TO CUT THE LAST PROFILE AT THE CORRECT MEASURE. THEN FILL HALF OF THE POOL WITH WATER.** The water pressure will make the swimming pool stretch out and the distance between the profiles will be more accurate (fig.20).
Fill the swimming pool with water up to 10 cm below the upper profiles.

FINAL DETAILS

- Attach the ladder following its own assembly instructions and put it in a place intended for entry and exit from the pool. It must be visible and removed after use. The warning sticker must be placed on a visible area (i.e. next to the ladder).
- Assemble the filtration unit following the instructions. The filtration equipment must be separated from the pool by at least 3.5 meters once it has been connected to the pool by hoses.



INSTALLING THE RETURN VALVE (VR)

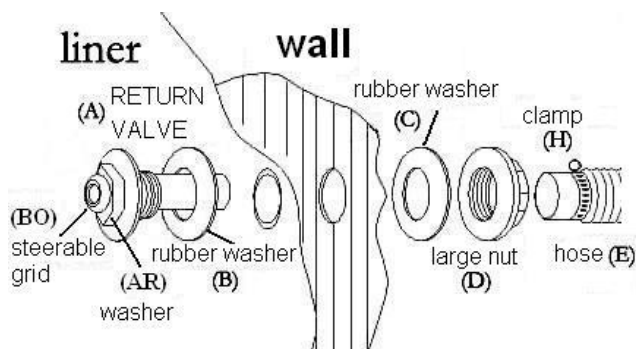
The return valve is an element which brings back the filtered water from the filter system (fig.23).

Important: place Teflon® on all threads, Teflon® excess may break the components.

Mark the holes in the liner (L) WITH A FELT PEN. Using a sharp blade, cut an X in the liner covering the holes, while holding the liner against the wall. The X should not exceed the size of the holes. Seal the connecting threads with Teflon®.

Place the rubber washer (B) on the steerable grid (A) and place it into the hole in the inside of the pool. From the interior wall to the exterior wall, cut the piece of liner that hangs on the external side.

Place the carton washer on the outer side of the pool and while holding the connection from inside, tighten the thread (D) of the large nut. Introduce the filter hose (E) and secure it with a clamp (H). Repeat this operation for the second connection. Make sure that the liner is free of wrinkles.



For more efficient filtering, we advise to direct the water jet. In order to do this, loosen the clamp. Move the swivel ball slightly upwards to one side of the pool and tighten the clamp again. In this way, impurities will be directed towards the skimmer.

WATER MAINTENANCE

All swimming pools need chemical treatment to maintain the sanitised and crystal clear water. Check with your chemical products supplier to determine which are best for your needs. Water treatment procedure is not the same everywhere since it depends on the water quality in each region.

WARNING: An incorrect treatment may cause water pollution which can result in infections, poisoning and/or disease.

The best water quality is obtained by using the right preventive treatment. To prevent the growth of algae and bacteria, use bactericide, algacide, water pH correctors and flocculants (except for cartridge filters). Apply the first chlorine treatment within 24 hours of filling in the pool.

Never add chemical products directly to the water. Chemicals must be diluted before being introduced into the water. Otherwise the liner could be damaged. However, it is easier to keep the water clean than to clean already polluted water. Use your filter frequently.

Water maintenance is the most important factor in making your pool liner look excellent and last for a long time. Therefore, follow the instructions in the filter manual. The filter capacity must be high enough to filter the water of the pool 3 times in every 24 hours. The filter must be connected even when there is nobody in the pool.

Make sure to check the water at least once a week, to keep the pool in optimum conditions.

Make sure that you do the following on frequent basis:

- Analyse the water pH and make sure it is between 7.2 and 7.6.
- Analyse the chlorine level and make sure it is between 0.5 and 2 grams per cubic meter.
- Remove any leaves and insects from the water.

Make sure that you do the following on weekly basis:

- Add the correct maintenance quantity of algicide.
- Add anti-calcareous product if lime is formed or the water is hard.
- Use flocculants to improve filtering (except when using a cartridge filter).

SAFETY MEASURES FOR HANDLING CHEMICAL PRODUCTS

The following precautions must be taken when handling chemical products:

- Use gloves to protect your hands and masks or goggles for eyes protection.
- No smoking where the products are stored or used. Many products are flammable.
- Wash your hands and face after using the products.
- Store the products in a dark and dry place. Do not leave the products in the sun.
- Make sure that the containers are closed. Tighten their caps or lids.
- Do not leave the products within the reach of children. Make sure that the products are stored out of reach in a safe place.
- Do not re-use empty containers.
- Keep the products in their original containers.
- Do not remove the labels from the containers.
- Make sure that the storage area for chemical products has proper ventilation.
- When raining, increase the amount of chlorine and anti-algae-bactericide.
- When adding water in the pool, check again the chlorine and anti-algae-bactericide level.
- Keep the place where the chemical products are stored well ventilated.

POOL MAINTENANCE

After your pool has been completely installed, follow these instructions to keep it clean and in good condition.

- Liner – Regularly check for leaks in the liner. Use the repair kit for small repairs on the liner.
- Pool wall – Keep it clean using a neutral pH detergent. Do not use abrasives, chemicals or cleaning solutions. Rinse out silt chemical products used for water treatment right away. Coat all showing screw heads with transparent outdoor varnish. Check the metal parts for rust, at least once a year. Coat all scratches and rusted areas with an anti-rust primer. Follow the instructions for applying the paint. At the end of the season, drain the water until the water level is 30 cm. Remove the upper part of the liner and check for possible rust on the inner side of the pool wall. Pay special attention to leaks in the filter and outlet holes. Leaks must be repaired right away.

SHOCK CHLORINATION

Destroys quickly and efficiently all microorganisms, bacteria and fungi if the chlorine level is raised up to 20 approximately.

Shock chlorination is recommended in the following cases:

- a) At the beginning of bathing season.
- b) Depending on special weather conditions (i.e. storms, rain, etc).
- c) In case of intensive use of the swimming pool.

Check the metal components periodically in order to preserve them from corrosion. In summer water evaporates faster and therefore water must be added continuously to maintain the level at 12 cm from the top of the pool.

Use the ladder only to get in and out of the pool, removing it after swimming.

Use a cover to protect the pool from dirt if the pool is not going to be used for a while.

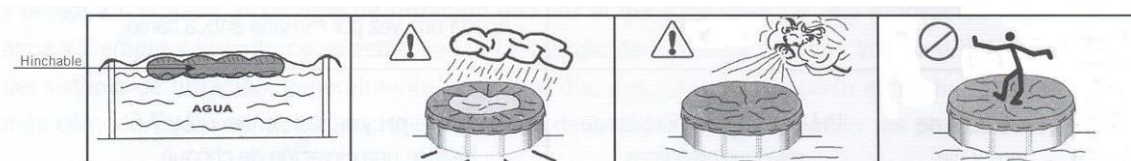
Cleaning the bottom of the swimming pool by aspirating: only for pools with skimmer. Connect the end of the hose to the brush and immerse it in the water for the hose to get filled up. Connect the other end of the hose to the aspiration cover and put it on the basket of the skimmer. Start the filter system in Drain Off mode and start cleaning the bottom.

Cleaning the bottom of the pool with a venturi sweeper jet: Connect a hose to the head of the venturi sweeper jet and immerse it in the swimming pool. Open the tap with a normal pressure and the venturi sweeper jet will start working. The water bounces on the ground producing an upwards flow that collects and deposits the dirt inside the filter-bag.

Problems	Causes	Solutions
Murky water	Poor filtration. High pH. Excess of organic residues.	Backwash the filter. Add flocculating agent with a dispenser. Carry out a shock chlorination except in cartridge filters.
Green water	Algae formation.	Brush the bottom and the wall of the pool. Analyse the water's pH and adjust to between 7.2 and 7.6. Carry out a shock chlorination and add extra anti-algae bactericide.
Brown water	Presence of iron and manganese.	Analyse water's pH and adjust to between 7.2 and 7.6. Carry out a shock chlorination
Lime deposit	Water calcium salts.	Analyse water's pH and adjust to between 7.2 y 7.6. Add anti-calcareous product once a week.
Eyes and skin irritation	Imbalanced pH. Excess of organic residues.	Analyse the water's pH and adjust to between 7.2 and 7.6. Carry out a shock chlorination.

CARE DURING THE WINTER MONTHS

If the pool is not dismantled during the winter, follow these instructions at the end of the season to prepare your swimming pool for the winter. Do not drain all the water. Never leave an empty swimming pool outdoors. Decrease the water level to just below the skimmer opening. Cover the pool with a protective cover. To keep the cover flat, place an inflatable object or floater between the water and the cover. This way, the liner is not damaged by rain, frost, and/or ice. You can also add a chemical product to the water in order to protect the liner against freezing. This product also facilitates the cleaning of the liner after winter time.



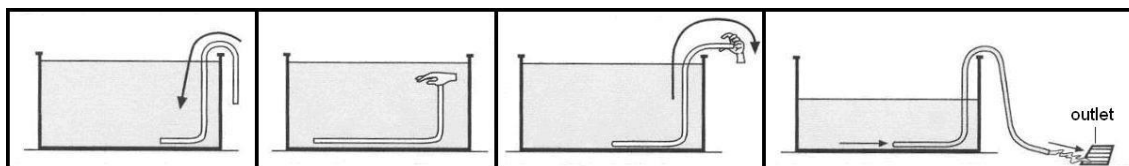
To stop the water from freezing, leave several empty plastic bottles (or balls made of Porexpan) floating on the water. In case of snow, remove the snow of the cover regularly to avoid additional weight on the cover.

- Check all nuts and bolts and make sure that all joints are correctly adjusted. Check that the pool wall has not come off the lower profiles. Check that the screws are tight.
- Check rusted areas and paint all the scratches or rusted metal using anti-rust primer.
- Check the liner. Check that the upper part of the liner is still joined to the pool wall with plastic copings. DO NOT remove the pool liner. Removal of the liner will void the product's warranty.
- Look for leaks. Check that there are no leaks in the liner. Leaks can cause severe damage to your pool during the winter.
- Pool accessories. Remove all accessories including the ladder from the pool. Wash the ladder with water and neutral pH detergent. Wash the rest of the accessories with water and neutral pH detergent.
- Filter. Remove the filter from the pool. Wash the whole filter with water and neutral pH detergent. Read the filter installation and maintenance manual.

HOW TO EMPTY, DISMANTLE AND STORE YOUR POOL

First check the filter instructions to make sure that your filter has the Option to Empty.

Use the Communicating Vessels Principle: first completely submerge a hose in the pool until it is full of water. Then, cover one end with your finger and take it out of the pool. Water will start to come out. Make sure to keep the other end of the hose submerged in order to empty the pool.



CAUTION: Take into account the amount of water you are going to empty in order to avoid unnecessary surplus water on the site. Make sure that the water leaving the pool is properly evacuated. Otherwise the excess of water could cause damage to people as well as to property.

Always keep in mind the amount of water that will be drained in order to avoid any problem. It is useful to have a drain close.

After the pool has been emptied of water, dismantle it carefully. In order to avoid any damage, deformation or tear, dismantle the parts in the inverse order of installation. Check all the components to ensure that they are perfectly clean and dry before storage.

Prior to storing, wash the liner with water and neutral pH detergent that does not contain any chemical products. To preserve the liner in optimum conditions and to avoid bad odours and humidity, wipe the liner on both sides and dry it with a cloth or paper towel.

Make sure the liner is not pierced, fold it and store it in a separate place. Keep the pool sections and components in a dry and covered place.

If any of the pool elements are damaged, replace them as soon as possible with original TOI accessories. See the address at the end of this manual.



TOI ✶ TORRENTE INDUSTRIAL, S. L.

WARRANTY ✶ WARRANTY ✶ WARRANTY ✶ WARRANTY ✶ WARRANTY

GENERAL CONDITIONS

The seller guarantees that this product is in perfect conditions at the moment of delivery.

The period of this warranty is of (2) years and it will be calculated from the moment of delivery.

If there is a lack of compliance and the buyer notifies it within the guarantee period, the seller must repair or replace the product at the place deemed appropriate unless this is impossible or unfeasible.

If the product cannot be repaired, the buyer can request a proportional reduction in the price of the product or if the lack of compliance is considerable, the termination of the sales agreement.

The replaced or repaired components will not increase the period of the original product's warranty. However they will have their own warranty period.

In order to make effective this warranty, the buyer will have to show both the date of purchase and of delivery of the product.

After more than 6 months since delivery, if the buyer claims lack of compliance of this product, he/she will have to show the origin and existence of the alleged defect.

The present warranty certificate does not limit or prejudices consumer rights that follow national regulation by legal imperative.

SPECIFIC CONDITIONS

This warranty covers the products in this manual.

This warranty certificate will apply only to countries in the European Union.

For the effectiveness of this warranty, the buyer must strictly follow the manufacturer's instructions included in the document accompanying the product, when this is applicable according to the range and product model.

When a set of dates has been established for replacement, maintenance or cleaning of certain pieces or components of the product, this warranty will only be valid when these dates have been followed correctly.

LIMITATIONS

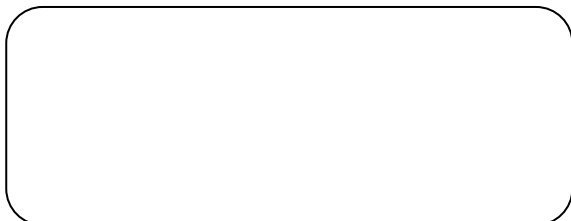
This warranty will only apply to purchases made by consumers, meaning, a buyer who has acquired the product for no commercial purposes.

There is no warranty for wear and tear of the product. Regarding pieces, components and/or other expendable goods such as batteries, light bulbs, etc., this will be treated according to the documents accompanying the product in each case.

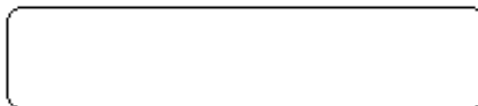
The guarantee does not cover cases in which the product: 1. – has been misused. 2. – has been repaired, maintained or manipulated by a non-authorized person. 3. has been repaired or maintained with non-original pieces.

When the lack of conformity of the product is due to an incorrect installation or start-up, this warranty will only be effective when such installation or start-up was included in the purchase agreement of the product or when it has been done by the seller or under its responsibility.

ESTABLISHMENT STAMP



Nº DE GARANTIA



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TOI SWIMMING POOLS – WARRANTY'S CONDITIONS

Components	Warranty	Loss of the warranty
Liner	The warranty covers any welding manufacturing defect for 1 year. These defects, if they exist, must appear not long time after having assembled the pool. Within 15 days after assembly, this warranty will be void, as the preservation of the liner depends on the use of the buyer.	Pricks or pores in the surface of the liner, produced by wrong handling while assembling the pool, unpacking or incorrect storage voids the warranty. Use of chemical aggressive chemical products (such as hydrochloric acid, or solid chlorine) voids warranty. In case of dismantling to reassemble the swimming pool in another place or the following year voids the warranty.
Metallic Band	The warranty covers 2 years for any manufacturing defect, as well as rust. The metallic band has to be assembled as per the Manual of Instructions, putting all pieces, screws and bolts in place.	To bury the swimming pool, even if partially, completely voids the warranty, because these pools are designed to be assembled only above-ground. Paint or the use of chemical products on the metallic band, or the use of corrosive products to clean the pool's surrounding area voids the warranty against rust.
Filter System	The warranty covers 1 year against any manufacturing defect. The assembly and maintenance of the filter system will have to be done as the Manual of Instructions shows.	Clogging produced by vegetation due to a bad maintenance of the pool as well as the use of acidic products voids the warranty. If the pump has been handled and/or manipulated by non qualified people the warranty is void. Pump damage, produced by making it work on an empty pool also voids the warranty. The warranty is void if the instructions for electric installation have not been followed thoroughly.
Decoh! Pool	The warranty of the Decoh! Pool covers 6 months against any manufacturing defect. The warranty of Decoh! Pool covers the loss of colour during 1 summer because this is a biodegradable product sensitive to the solar radiation (which varies depending on the pool's location).	Cuts and tears , produced during assembly and discolouration produced by spillage of chemical products are not covered by the warranty. The warranty does not cover the use of this article on any other pools except TOI pools.
Winter Cover	The warranty covers 1 year against any manufacturing defect.	Tears produced by inclement weather. Incorrect dimensions provided by the buyer.

GENERAL EXCLUSION OF THE WARRANTY

TOI's WARRANTY will not apply in the following cases:

- When engine failure or damages have been produced by an **incorrect use, assembly or bad handling of the product.**
- When damages to the product have been by **natural disasters, acts of nature or force majeure.**

In case of any problems, remember:

- It is important to keep and supply the **purchase receipt should an issue arise.**
- Also, it is important to provide the **batch number** (inside the package).
- If you see that the package is damaged or spoilt when the pool is received, you must write an observation on the Delivery Note, even if the damage cannot be ascertained until after unpacking.
- If the presence of a specialised technician is required to solve the problem and they see that the problem has been caused by the buyer due to bad handling or assembly, the expenses will be paid by the buyer, NOT the seller.